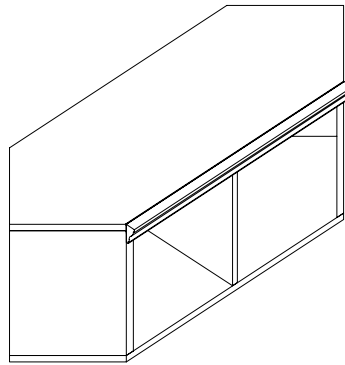




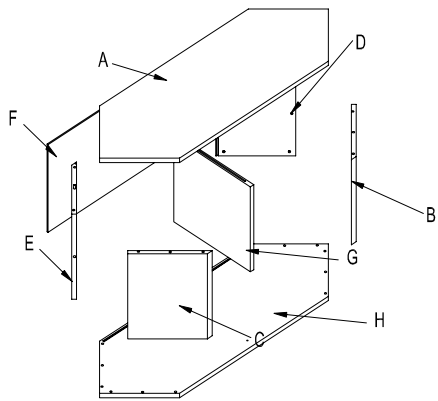
B-Cubed 3306 Bridge Corner - w/ Crown



Thank you for purchasing our products. Assembly of this product requires a phillips screwdriver, cordless drill and 1/4" drill bit.

We recommend two people when assembling the Corner Media.

Lay out parts on a non-abrasive surface to avoid scratching finish.



NO.	DRAWING	DESCRIPTION	QTY	NO.	DRAWING	DESCRIPTION	QTY
A		TOP	1	E		LEFT BACK	1
B		RIGHT END	1	F		BACK	1
C		LEFT END	1	G		VERTICLE DIVIDER	1
D		RIGHT BACK	1	H		BOTTOM	1

NO.	DRAWING	DESCRIPTION	QTY
I		MINIFIX CAM	18
J		MINIFIX CONNECTING BOLT	18
K		WIRE GUIDE	2
L		PLASTIC CAPS	18
M		JOINT CONNECTOR BOLT	2
N		JOINT CONNECTOR SLEEVE NUT	2
O		PLASTIC CAPS	4
P		WOOD SCREW 4.0*14	2

STEP 1

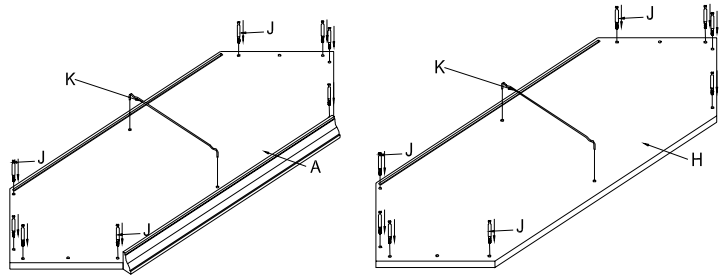
Identify and count all parts using diagram above.

STEP 2

Identify and count all hardware.

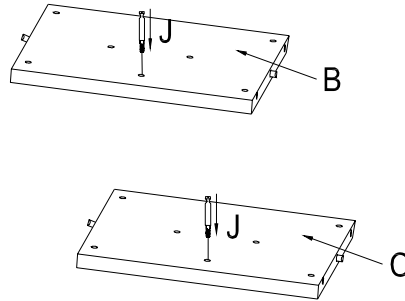
Step 3

Position Top (A) and Bottom (H) w/ groove facing up on a non-abrasive surface. Thread Minifix Connecting Bolts (J) into threaded inserts (16 places). Tighten Bolts using phillips screw driver. Insert Wire Guide (K) into pre-drilled holes on Top and bottom.



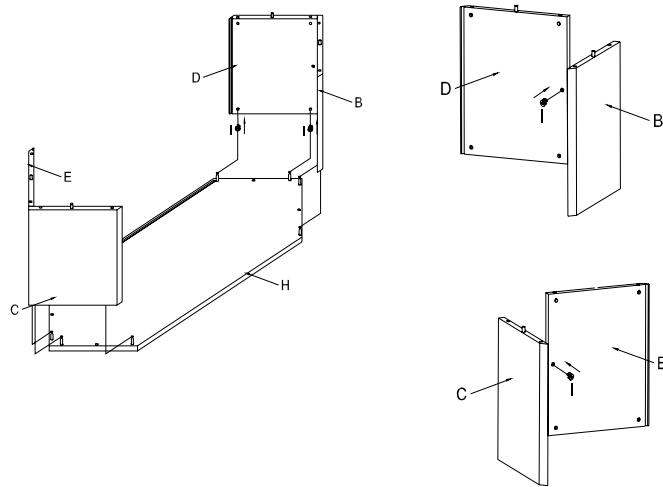
STEP 4

Position Left and Right Ends (B) & (C) with threaded inserts facing up on non-abrasive surface. Thread Minifix Connecting Bolts (J) into threaded inserts on both parts (2 places). Tighten bolts using phillips screw driver.



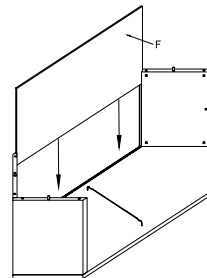
STEP 5

Attach Left and Right Ends (B) & (C) and Left and Right Backs (D) & (E) to Bottom (H). Do this by Aligning Minifix Cam Bolts in Bottom (H) to Minifix Cam holes in the edges of the Left and Right Ends (B) & (C) and Left and Right Backs (D) & (E). Insert Minifix Cams into predrilled holes in Ends and Backs (8 places). Tighten Minifix Cams using phillips head screw driver.



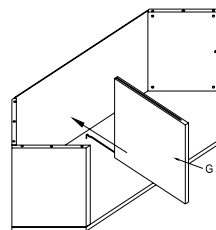
STEP 6

Slide Back (F) into grooves on left and right backs and into groove in bottom.



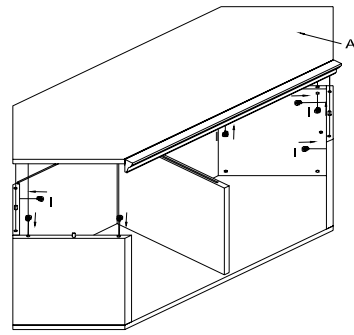
STEP 7

Position Vertical Divider (I) by aligning groove in edge with Wire Guide.



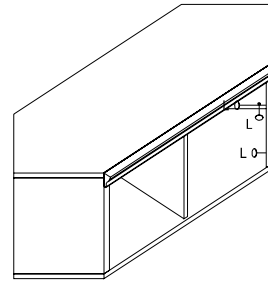
STEP 8

Attach Top (A) by aligning Minifix Cam Bolts in top to Minifix Cam holes in edges of the left and right ends & left and right Backs. Also align wire guide (K) in top to Groove on top edge of Vertical Divider (G). Insert Minifix Cams (I) into pre-drilled holes in ends and backs. Tighten Cams using phillips head screw driver.

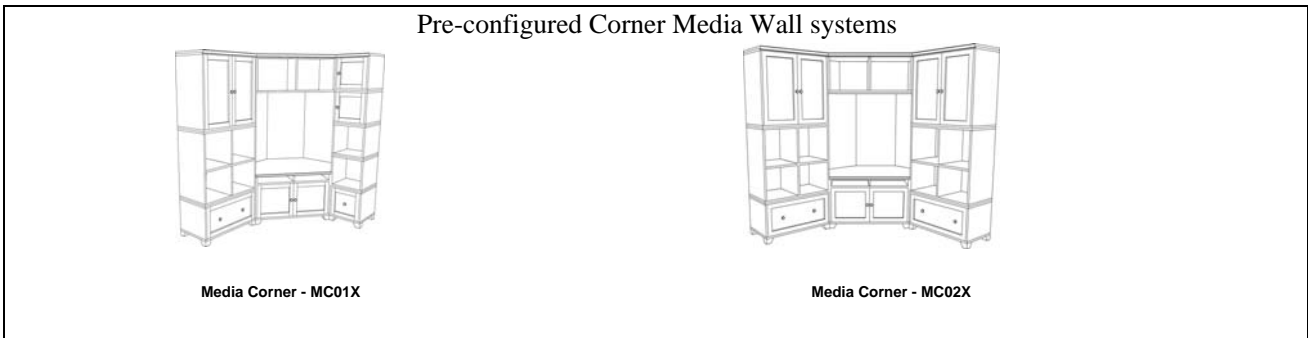


STEP 9

Insert Plastic Cap (L) to cover all 18 Minifix Cam heads.



Instructions to attach the Bridge Corner to the Left and Right tower in a corner Media Center.



Step 1

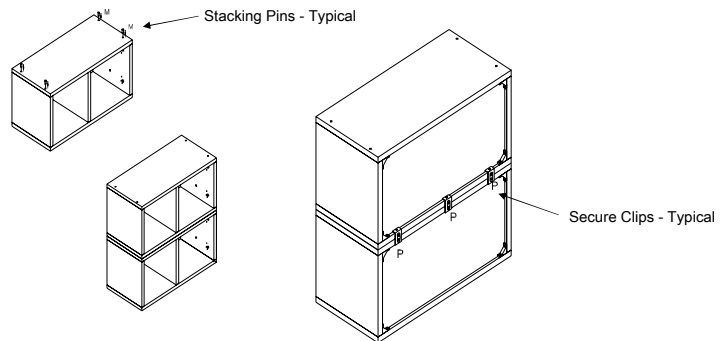
Finish pre-assembly of all individual Cubes and Bases.

Step 2

Determine where you want the final assembly of your media corner to be located.

Step 3

Build your left tower - starting with the Base Cabinet or Cubes w/ feet. Stack the cubes using stacking pins. Secure the Cubes together using the Secure Clips. Do not place the top Cube in position at this time. The top cubes and bridge will be assembled together before they are put into place. Using levelers in the feet make sure tower assembly is level and plum to wall.



Step 4

Determine Spacing between Left and Right Tower using Media Corner - Build the right hand tower using the same instructions as in step 3.



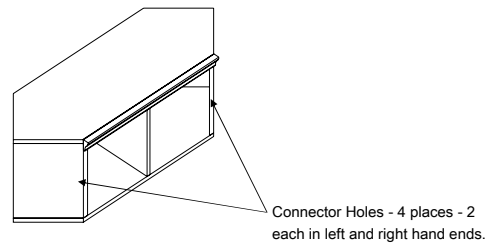
Step 5

Determine what connector holes to drill thru to connect Bridge Corner to left and right top cubes.

The end panels of each cube has pre-drilled connector holes that are used to connect the Bridge Corner to the top cubes of each tower - these holes are drilled half way thru the ends. These holes determine the location where the left and right cubes will be connected to the Bridge Corner.

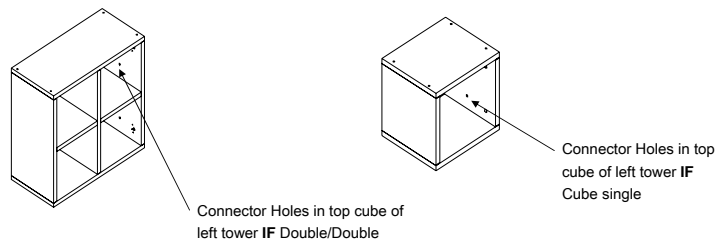
Step 6

Using a 1/4" drill bit - drill the connector holes thru on the Bridge Corner ends - 4 places - left and right hand ends.



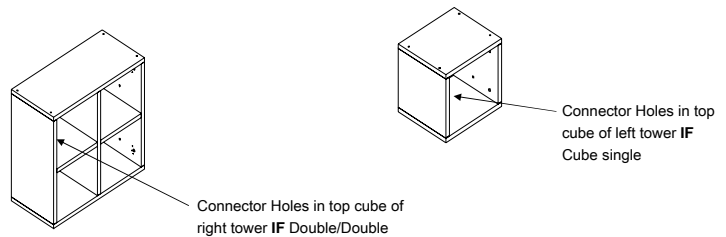
Step 7

Top Cube LEFT HAND TOWER - The connector holes to be drilled thru will be on the right hand end panel of this cube. Using a 1/4" drill bit - drill the thru holes (two places). If the top Cube is a Double / Double only drill the top two connector holes in the right hand end panel.



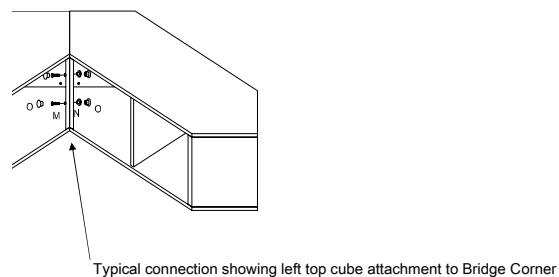
Step 8

Top Cube RIGHT HAND TOWER - The connector holes to be drilled thru will be on the left hand end panel of this cube. Using a 1/4" drill bit - drill the thru holes (two places). If the top Cube is a Double / Double only drill the top two connector holes in the left hand end panel.



Step 9

Connect Bridge Corner and top cubes of each tower. Position the Bridge Corner and cubes for the left and right hand towers on their tops - align the connector holes at all locations. Using the Joint connector bolt and joint connector sleeve, connect the Bridge Corner and left and right cubes together. Make sure all cubes are flush at top and back edges. Tighten all connector bolts.



Step 10

With Bridge Corner and left and right cubes connected together, lift assembly and position it into place on the left and right hand towers - align the stacking pin holes in all locations. Secure all cube assemblies together using secure clips.

Typical final assembly - Corner Media - MC01X Shown



Insert Stacking pins and secure Crowns. Using mounting plates - attach crowns to cube assemblies.